

**EPALLOY™ 8230**  
**Low Viscosity Epoxy Phenol Novolac Resin**  
**Functionality 2.15**  
**CAS NO. 28064-14-4**

**DESCRIPTION**

EPALLOY 8230 is a very low viscosity epoxidized Bisphenol F resin which combines low hydrolyzable chlorides with a high degree of reactivity and outstanding chemical resistance. It is non-crystallizing and compatible with all standard curatives and most resin systems and solvents. EPALLOY 8230 is excellent for use in 100% solids coatings and trowelable flooring formulations where room temperature cure is required. Those formulations will provide chemical resistance to concentrated acids and aggressive solvents. Its exceptionally low hydrolyzable chloride content makes 8230 the preferred material for electronic applications, such as, encapsulation and laminating.

Blends of EPALLOY 8230 with standard Bisphenol A based epoxy resins resist crystallization and will exhibit superior properties compared to conventionally diluted resins.

**APPLICATIONS**

- ☐ High Temperature Encapsulants/Adhesives
- ☐ Conductive Adhesives
- ☐ Prepregs and Composites
- ☐ Chemical Resistant Coatings
- ☐ Viscosity Modifier for Epoxy Novolacs
- ☐ Primary Flooring Resin for High Chemical Resistance

**TYPICAL PROPERTIES**

Appearance	Clear, Clean
Viscosity @ 25°C, cps	3,500 – 4,700
Epoxide Equivalent Weight, g/eq	164 - 176
Gardner Color, max	3
Residual Epichlorohydrin, max ppm	10
Hydrolyzable Chloride, max %	0.10
Weight per Gallon, @ 25°C, lbs.	10
Flash Point, COC, °C (°F)	>250 (>482)

**HEALTH & SAFETY PRECAUTIONS**

EPALLOY 8230 is not a primary skin irritant or sensitizer. Like any epoxy material, irritation can result from repeated or prolonged contact. The symptoms of this irritation may appear as a mild reddening to a more pronounced rash. It is, therefore, important to avoid skin contact where possible. Rubber gloves, protective clothing and full eye protection are recommended.

Refer to the **CVC Thermoset Specialties** Material Safety Data Sheet on EPALLOY 8230 for additional safety and handling information. The MSDS is revised as new data becomes available.

**PACKAGING & AVAILABILITY**

EPALLOY 8230 is available in 55 gal. non-returnable steel drums (500 lbs. net) and 5 gal. plastic pails (45 lbs. net). Bulk shipments are available with adequate lead-time. Drum inventory is available at most CVC regional warehouses. Check with your local sales representative for the shipping location nearest you.



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**EPALLOY™ 8230**

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